Don Lancaster's

Tech Musings

July, 1998

ome of the statements you'll see on the web sure do amaze me. Stuff such as "flywheel powered cars are 98 percent efficient". Or "the entire world will suddenly run out of oil next Tuesday morning at 4:42 am".

A quick question: Which is more efficient, a heat engine or a fuel cell? Before you answer, do note that the *Power Engineering* magazine folks report the latest of power plants are approaching a stunning 60% thermal efficiency by use of close coupled multi-cycling. While another power utility is extremely proud of their real world 50% electrical efficiency fuel cell installations.

As always, there will be intelligent choices and reasonable tradeoffs. As always, a good starting point should be accurate tech info from unbiased sources. Let's see where this leads us as we seek out some...

Transportation Alternatives

A personal transportation vehicle consists largely of an energy carrier and an energy converter. Three valid measurements of the energy carrier are "How heavy is it?", "How much room does it take up?" and "What is the total cost per mile?". Gasoline is your baseline energy carrier at 9000 watt hours per liter and 13,500 watt hours per kilogram. With a cost of roughly seven cents per mile for the consumables and thirty cents per mile for payments, taxes, and insurance.

These figures define the capability of the carrier itself. Such figures do have to get adjusted downward when you factor in how efficiently your energy can get used and how much structure or containment or whatever is needed to safely hold the carrier.

Naturally, any proposed alternates also must be adjusted downward as well. Figures must also be modified for the distortions caused by taxes or any hidden subsidies.

Because of thermodynamic laws, an ICE internal combustion engine *has* to throw away a lot of heat in order to produce a little mechanical

AC line powered chips Isolated power supplies Electric automobile books Transportation alternatives Better magnetic refrigeration

power. The best you can even hope to do is called the *Carnot* efficiency limit. Determined solely by the high side and low side temperatures. The typical auto ICE efficiency at your flywheel is around 30 percent.

The claims of "how much better" the alternatives might be are often outrageously overstated. Ferinstance, a typical electric motor of suitable size and price probably provides an efficiency no better than 90 percent. Its controller will be hard pressed to

hit 85, and its wiring will be unable to exceed 98. Combine these for a realistic 75 percent efficiency.

And, no, regenerative braking does not help nearly as much as some of its more vocal proponents claim.

What if you add a fuel cell to the mix? It does turn out that the best of hydrogen electrolysis cells are one sixth endothermic, so you'd pretty much expect the best fuel cell to end up as one sixth exothermic. Meaning that 83 percent is the best you are

HYBRID:

1994 Hybrid Electric Vehicle Challenge D. Stephens

Advanced Components for Electric and Hybrid Vehicles, EVIS

Advancements in Electric and Hybrid Vehicle Technology, SAE

Designing a Fuel Cell Hypercar, A. Lovins

Design Innovations in Electric and Hybrid Vehicles, B. Bates

Electric & Hybrid Vehicle Design Studies, SAE

Electric & Hybrid Vehicle Technology, N. Bagot

Electric & Hybrid Vehicles: Implementation of Technology, SAE

Hypercar Sampler, A. Lovins

Strategies in Electric and Hybrid Vehicle Design, B. Greene

Tools & Stratgies for Hybrid Electric Drivesystem Optimization, A. Lovins

Ultralight Hybrid Vehicles; Principles and Design, A. Lovins

OTHER:

Batteries and Fuel Cells for Electric Vehicles, Electrochem Society

Build Your Own Electric Vehicle, B. Brant

The Car That Could: The Story of GM's Electric Vehicle, M. Shnayerson

Convert It, M. Brown

Electric Vehicle Battery Systems, S. Dhameja

Electric Vehicles: A Decade of Transition, B. Bates

Electric Vehicles: Driving Towards Commercialization, R. Sims

Electric Vehicles: Technology, Performance, & Potential, IEA

The Ev Encyclopedia: A guide to Electric Vehicles, B. Batson

From Gasoline to Electric Power, G. Powers

Future Drive: Electric Vehicles & Sustainable Transportation, M. Delucchi

Green Cars: Earth-Friendly Electric Vehicles, J. Coughlan

History of the Electric Automobile: Battery-Only Powered Cars, E. Henry

The Keys to the Car: Electric & Hydrogen Vehicles, J. Mackenzie

Life With an Electric Car, N. Perrin

Near Term Electric Vehicle Costs, J. Sawin

The New Electric Vehicles, M. Hackleman

Solo: Life With an Electric Car, N. Perrin

The Lost Chord: The Story Tellers History of the Electric Car, B. Taylor

Taking Charge - The Electric Automobile in America, B. Schiffer

Fig. 1 – SOME CURRENT BOOKS on hybrid and electric vehicles. More title info can be found at http://www.tinaja.com/amlink01.html

Tech Musings

likely to do. Combine fuel cells with electric motors and you are down at a 63 percent efficiency limit. Better than gasoline engines, certainly. But not spectacularly so.

Here's how I see some of the key issues that seem to involve personal transportation alternatives...

business as usual— A lot can still be done using conventional IC engines. Such as ceramic cylinders, six cycle operation, ultra lean combustion, a modest hydrogen injection, a valve

timing done on-the-fly, an improved turbocharging, plus an adjustable compression. Possibly even a new bottoming cycle. A company by the name of *Aurora Engineering* has some exceptionally innovative new stuff here. Things like electrically actuated valves and combination starter-alternator-flywheel packages that even can double as ac power generators.

turbines – Turbines do provide high power in a small and a lightweight

package. Superb for airplanes. But these are grossly inefficient at less than full output and usually run only at extreme speeds. I'd expect this one to literally stay off the ground.

liquified natural gas— The energy density here is certainly useful, but still remains significantly less than gasoline. Same goes for propane. The popularity of this method waxes and wanes with the relative economics of oil versus gas. And gets distorted by taxes, subsidies, and hidden agendas. Infrastructure is obviously limited. I don't see this option getting very far unless economics radically change.

grain alcohol- When based upon an American farm corn economy, a lot more energy will go into producing alcohol than you can ever hope to get back. From an energy standpoint, the process could be considered a giant funnel. You pour gasoline in the top and alcohol dribbles out the bottom. Further, alcohol additives appear to be causing far more problems than they solve. Yes, there is definitely a third world subsistence potential by using *bagasse* (sugar cane residue) or similar feedstocks. Otherwise, this scheme makes no engineering sense whatsoever. At least not to me.

steam engines—Believe it or not, the steam powered automobile was done in by hoof and mouth disease. Seems they drained all those public horse troughs just as inferior gas engines were starting to discover production economics. A steam engine is vastly simpler, offers high power on every stroke, and needs neither a clutch nor a transmission.

Key issues remain closed cycle vapor recondensation, corrosion or scaling problems, and any inefficient superheating techniques. This one still has lots of potential, but seems to lack a credible champion.

pure electrics— The energy density of batteries seems rather abysmal when compared to gasoline. Only 35 watt hours per kilogram for lead acid and ten times that for lithium. The range, weight, and charging infrastructure remain key problems. It also turns out that most batteries operate by knocking loose *one* single electron in its outer shell. So, the smaller the atom, the better the energy density. I

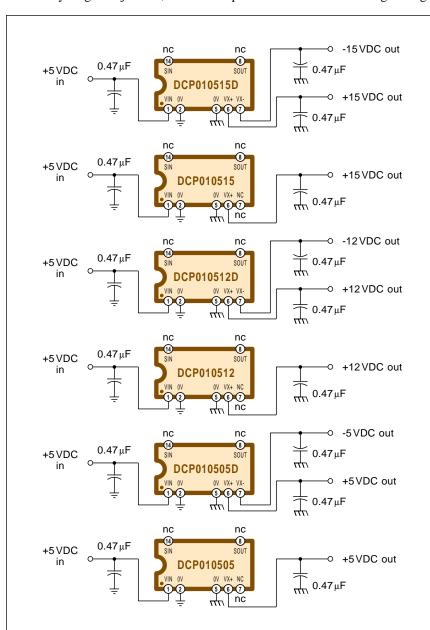


Fig. 2 – NEW ISOLATED POWER SUPPLY hybrid devices from Burr-Brown offer 50 mils output, 1000 volt isolation and a \$6 cost in a 14-pin minidip.

see nothing *ever* beating out lithium (atomic number=3) for the ultimate energy densities.

A useful website here is found at www.evworld.com

Because laptop computers are an instant and a billion dollar market for improved battery technology, I would expect these folks to inadvertently "solve" the electric car problem. In spades. They clearly have the money and the motivation.

fuel cells— Your essential difference between a battery and a fuel cell is that the fuel cell continually receives external chemical energy from one or more product streams. Often by using hydrogen and oxygen. Your crucial advantage of a fuel cell is that it is *not* a heat engine and thus will *not* be Carnot limited at its best efficiency. Another major advantage is that its main waste product is water.

Central issues in fuel cells today involve the reforming of methane or gasoline to make useful feedstocks, and trying to get the efficiency and performance up and the costs down. Fuel cells are still not very efficient, nor all that great at any suddenly changing power levels. *Ballard* is one high profile source. A leading website here is *www.fuelcells.org* A major technical publication is the *Hydrogen and Fuel Cell Letter*.

hybrids— Any ICE run at a constant speed is easily optimized. Batteries aren't all that heavy if you don't use that many of them. In a *serial hybrid*, the engine drives a generator which powers your motors, eliminating the drive train. In a *parallel hybrid*, both engine and electric motors can drive the wheels, and both can be *one half* of the needed peak power.

I believe this one is by far the best near-term solution. Amory Lovins of the *Rocky Mountain Institute* is one champion of hybrid vehicles. Be sure to visit his site at www.rmi.org

hydrogen – Energy density by weight of hydrogen is outstanding. Giving you three times gasoline at 39,000 watt hours per kilogram. Hydrogen routed to either an ICE or a fuel cell produces primarily water vapor as waste. Sadly, the energy density by volume as a gas is a pitifully absurd 3.5 watt hours per STP liter. Even

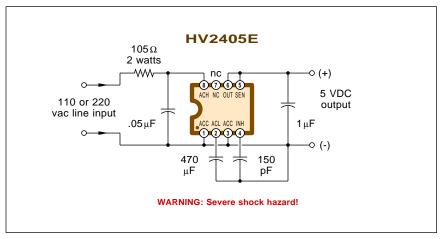


Fig. 3 – AC LINE OPERATED 5 volt power supply uses a new Harris chip. Note that safety isolation is NOT provided.

when liquified, there is around four times less hydrogen in a gallon of liquid hydrogen than there is in a gallon of gasoline.

The "make it or break it" issue of a hydrogen economy involves finding dense ways to safely store hydrogen. A graphite nanotube storage scheme pioneered by Nelly Rodriguez offers eight times the density of gasoline. This one does seem slow coming out of the lab. Mostly because of lifetime and reuse considerations.

More on hydrogen advantages and disadvantages in MUSE112.PDF

Hydrogen safety is discussed at www-osma.lerc.nasa.gov Don't even think of doing anything involving hydrogen unless you visit this site!

powerballs – These are simply spheres full of sodium. Cracking the sphere underwater generates hydrogen. The

densities involved are about the same as liquid hydrogen. All hydrocarbon pollution is eliminated by not using carbon. But to me, it seems that a lot of safety, hazmat, and the recycling issues have not yet been realistically addressed. So far, this option seems to be a one man show at *Powerball Industries* in Utah.

More powerball details are found at www.powerball.net/index.html

A variation on powerballs sparks aluminum under water to generate hydrogen. Similar to an EDM spark machining. This ploy appears to be mostly urban lore pseudoscience and obviously fails to deliver. If you have your electricity already onboard, you are clearly much better off routing it directly to your wheel motors. The sapphire-hard aluminum oxide waste product is highly abrasive and quite fouling as well.

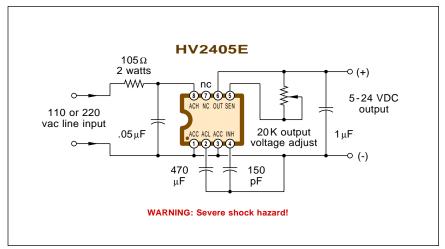


Fig. 4 – ADDING A POT gives a 5 to 24 volt variable output range.

SOME SELECTED ALTERNATE TRANSPORTATION RESOURCES

AEE Energy Books PO Box 1026 Lilburn GA 30226 (404) 925-9558

Aurora Engineering 4823 S Marine Avenue Lawndale CA 90260 (310) 675-0804

Automotive Industries PO Box 2056 Radnor PA 19080 (215) 964-4876

Ballard Power Systems 9000 Glenlyon Pkwy Burnaby BC V5J 5J9 CANADA Papillion NE 68046 (604) 412-3123

Battery & EV Technology 25 Van Zant St Ste 13 Norwalk CT 06855 (203) 853-4266

Robert Bentley 1033 Massachusetts Ave Cambridge MA 02138 (617) 547-4170

Chilton Publications 825 7th Ave New York NY 10019 (212) 887-8400

EPRI Journal PO Box 10412 Palo Alto CA 94303 (415) 855-2000

EV World Box 461132 (402) 339-9877

Home Power PO Box 520 Ashland OR 97520 (800) 707-6585

PO Box 51255 Indianapolis IN 46251 (317) 876-9478

Hydrogen & Fuel Cell Ltr Grinnell St PO Box 14 Rhinecliff NY 12574

ITS World 859 Willamett St Eugene OR 97401 (541)343-1200

(914) 876-5988

Natl Renewable Energy Lab 1617 Cole Blvd Golden CO 80401 (303) 231-7681

Power Engineering 1421 S Sheridan Rd Tusla OK 74112 (918) 835-3161

Human Power Vehicle Assn Powerball Industries 2095 W 2200 S West Valley City UT 84119

> Railbike Newsletter 3502 Buckskin Rd Coeur d'Alene ID 83814 (208) 765-2831

(801) 974-9120

Rocky Mountain Institute 1739 Snowmass Creek Rd Snowmass CO 81654 (970) 927-3851

400 Commonwealth Dr Warrendale PA 15096 (412) 776-4841

Whole Earth Review PO Box 38 Sausalito CA 94966 (415) 332-1716

flywheels - Ordinary flywheels offer about the same energy density as lead acid batteries, while premium ones pretty much approach lithium. Safety and gyroscopic problems have been solved. A crucial limitation is windup time. If you are trying to "charge" your flywheel ten times faster than you use it, then you need ten times the drive motor. My feelings on this one are "maybe for buses". But buses are getting replaced by modems.

nitrogen power- This scheme is just plain cute. Take a tank full of liquid nitrogen and expand the gas into an ordinary heat sunk cylinder. Using ambient as the *hot* side of your ultra simple heat engine. As with steam power, there's no need for a clutch or transmission. Stock air motors work just fine. You get decent efficiencies and lead acid performance done at one twentieth the cost. Summer air conditioning is also trivial.

Nitrogen power seems a student project favorite. Several nitrogen car links appear on my website.

thermoelectric recovery- Some older Peltier and related thermoelectric devices have been proposed to try and recover energy from exhaust or muffler heat. The devices to date are so ludricously inefficient that they never can even hope to return their cost, let alone accomplish anything useful. Usually a minor tire pressure adjustment can deliver more energy savings for you.

A somewhat random assortment of my favorite alternative automotive resources is shown as this month's resource sidebar. Additional info on some of these topics is also found at www.tinaja.com/h2gas01.html

Electric Car Books

I have added access to most of the more accessible books on electric vehicle subjects to my web site at www.tinaja.com/amlink01.html A summary listing appears in figure one. Again, I overwhelmingly feel that hybrids completely blow away electrics on all counts. And should continue to do so until fundamental battery energy density problems are economically resolved.

NEED HELP?

Phone or write all your US Tech Musings questions to:

> Don Lancaster Synergetics Box 809-EN Thatcher, AZ, 85552 (520) 428-4073

US email: don@tinaja.com Web page: www.tinaja.com

Isolated Power Supplies

Those Burr Brown folks have just introduced a new series of isolated hybrid power supplies. All these \$6 devices are the size and shape of a 14 pin minidip, give you output currents to fifty mils and can provide safety isolation to 1000 volts.

Some more details appear in figure two. Inside the hybrid is a 400 kHz oscillator, a tiny toroidal transformer, and some output diodes. Only two external capacitors are needed to get these to work. Obvious uses include ac line isolation, eliminating hum and ground loops, doing high side current sensing, and comm line isolation.

These also let you do such tricks as a very low frequency on-off data translation or letting both sides of a bridge rectifier tie to ground. These track the input voltage and offer only ten percent regulation, so some low dropout post regulator might also be needed for your app.

As shown, various models do offer single and dual outputs. You can also conjure up your own custom isolated power converters. Through use of the individual bits and pieces separately sold as Burr Brown's PWS745 and PWS750 products.

By the way, one fast way to pick up nearly any data sheet is to use the great service at www.questlink.com

NAMES AND NUMBERS

Alfa Aesar

30 Bond Street Ward Hill MA 01835 (800) 343-0660

Appliance Manufacturer

29100 Aurora Rd #200 Solon OH 44139 (216) 349-3060

Burr-Brown

6730 S Tucson Blvd Tucson AZ 85706 (520) 746-1111

Castcraft

PO Box 17000 Memphis TN 38187 (901) 682-0961

Harris Semiconductor

2401 Palm Bay Rd NE Palm Bay FL 32905 (800) 442-7747

Home Power

PO Box 520 Ashland OR 97520 (800) 707-6585

Integrated Design & Mfg

One SME Drive Dearborn MI 48128 (313) 271-1500

Kentek

19 Depot Street Pittsfield NH 03263 (800) 432-2323

Math Works/Matlab

24 Prime Park Way Natick MA 01760 (508) 647-7000

MCP Systems

511 Commerce Drive Fairfield CT 06432 (800) MCP-0222

Polytek Development

55 Hilton St Easton PA 18042 (610) 559-8620

Science/AAAS

1333 H St NW Washington DC 20005 (202) 326-6400

Synergetics

Box 809 Thatcher AZ 85552 (520) 428-4073

Texas Instruments

PO Box 809066 Dallas TX 75380 (800) 336-5236

THAT Corp

734 Forest St Marlborough MA 01752 (508) 229-2500

Time Compression Tech

203 N LaSalle #2100 Chicago IL 60601 (312) 558-1548

Another Approach

The obviously needed part, though, seems lacking so far. A 79 cent chip which starts off with a raw 110 volt AC input and then cheaply outputs isolated and hassle free +5 volts at an amp or whatever. There is a Harris HV2405E that does accept ac line voltage as its input, but this one does not include your essential safety isolation. The high power (2 watts) dissipated in their input resistor also severely limits your efficiency and package size. Very nicely, though, this works equally well at 110 and 220 volts without using any jumpers or switching at all.

A fixed 5 volt circuit is shown in figure three, while an adjustable 5-20 volt version is in figure four.

New Tech Lit

From *Texas Instruments*, a new two volume amplifier chip databook

library. From *Harris*, a nice booklet about *Semiconductor Solutions for Multimedia*, *Video*, and *Imaging*.

From *That Corporation*, a new \$3 rms level detector ic giving you wide bandwidth, a log output, and crest factors as high as eight. Intended for electronic music apps. From *NTE*, a fat new semiconductor directory that cross references over 260,000 chips of one sort or another.

From Aesar, a free periodic table of the elements wall poster. Certain new low temperature alloys that melt at 158 degrees Farenheit are offered by MCP Systems. The intended use is for low cost prototyping and mold making intermediates. Useful casting plastics and moldmaking materials are sold by Polytek, who have a free Developments newsletter. Another source is CastCraft.

A wide variety of educational and other laser products gets stocked by *Kentek*. Ask for catalog #118.

new from DON LANCASTER

ACTIVE FILTER COOKBOOK

The sixteenth (!) printing of Don's bible on analog op-amp lowpass, bandpass, and highpass active filters. De-mystified instant designs. \$28.50

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Don's best early stuff at a bargain price. Includes the CMOS Cookbook, The TTL Cookbook, Active Filter Cookbook, PostScript video, Case Against Patents, Incredible Secret Money Machine II, and Hardware Hacker II reprints. \$119.50

LOTS OF OTHER GOODIES

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Hardware Hacker II, III or IV	\$24.50
Micro Cookbook I	\$19.50
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PostScript Show and Tell	\$29.50
PostScript Video & secrets	\$29.50
PostScript Reference II	\$34.50
PostScript Tutorial/Cookbook	\$22.50
PostScript by Example	\$32.50
Understanding PS Programming	\$29.50
PostScript: A Visual Approach	\$22.50
PostScript Program Design	\$24.50
Thinking in PostScript	\$22.50
LaserWriter Reference	\$19.50
Type 1 Font Format	\$16.50
Acrobat Reference	\$24.50
	\$380.00
Technical Insider Secrets	FREE

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Tech Musings

A new *magnetocoloric* magnetic refrigeration material is described in *Science* for March 27, 1998 on page 2045. This material is six times more effective than the previous ones and operates at room temperature. Thus, only one sixth of the newer material is needed for a home refrigerator or similar heat transfer system.

Basically, any magnetic material absorbs heat energy whenever it is magnetized and releases heat energy when raised above its *Curie Point*, where it totally loses its magnetic properties. While not quite solid state (your material has to slowly move from source to sink and back again), the mechanics involved are simpler than a compressor. No freon or other fluids are involved. Additional mag refrigeration coverage appears in the March 1998 release of *Appliance Manufacturer* on page 14.

We saw more details on magnetic refrigeration back in HACK33.PDF, in

RESBN63.PDF, and in volume III of my *Hardware Hacker* reprints.

Walt Pyle has released his new *Hydrogen Solar Chronicles* book. A useful hands-on compedium of his collected reprints from *Home Power* magazine. More info on his book is at *www.tinaja.com/h2gas01.html*

Time Compression Technologies is a new trade journal on Santa Claus machines, rapid prototyping systems, CAD/CAM, and industrial design. A lot more on the Santa Claus machines themselves and lots of links are at www.tinaja.com/santa01.html

Our second trade journal for this month is the new *Integrated Design* & *Manufacturing*.

Some nice reprints on wavelets are newly offered by those *MatLab* folks. Additional resources and links are at *www.tinaja.com/wave01.html*

Some great bargains in *Tektronix* 2213 oscilloscopes newly appear at *www.tinaja.com/barg01.html*

Bunches of freebie tutorials about wireless and communications topics appear at www.iec.org

For all the fundamentals of active filters in an easy to understand and easier to use format, check out my *Active Filter Cookbook*. Details per my nearby *Synergetics* ad. Or pick up your catalog instantly online at my *www.tinaja.com/synlib01.html*

Magic Sinewaves are a brand new opportunity which lets you generate surprisingly efficient and elegantly simple high power waveforms for use in industrial, automotive, solar, and home energy efficiency areas. I've recently posted a lot of new files to www.tinaja.com/magsn01.html

Our usual reminders that most of the mentioned resources appear in the *Names and Numbers* or *Alternative Automotive Resources* sidebars, that we offer a free US helpline per the nearby box, and that my *Guru's Lair* website is http://www.tinaja.com. *

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