by Don Lancaster

the blatant opportunist

Book-on-demand Resources I

ay back in *Blatant Opportunist* columns one and fourteen we took a gander at my *Book-on-demand* publishing, an emerging opportunity where bound volumes are produced one at a time only *when and as they are ordered*. We saw that there are outstanding economics here, especially for shorter runs, for any custom work, for continuous updates, for student coursework, or when your total sales are a big unknown.

There are also some stunning gains in turnaround time, prepress costs, and in avoiding those *Thor Decision* taxes which now lavishly reward publishers for shredding books. Instead of keeping their older titles on a backlist.

Things are starting to happen fast and furious on the Book-on-demand front. That brand new *LaserJet IV* from *Hewlett-Packard* or that *LaserWriter Pro 630* from Apple have taken quantum leaps towards being useful low end BOD machines. Sadly, an absolutely ideal printer still does not exist, and yet another design cycle will be needed. The essential features of an ideal BOD printer are...

- Genuine Adobe PostScript Level II.
- Low cost bolt-on duplexer option.
- Local SCSI hard disk and comm.
- A *Canon* or better print engine.
- Toner costs under 0.2 cents per page.
- Acceptable photo halftone capabilities.
- Apparent resolution beyond 600 x 600 DPI.
- All service manuals readily available.
- A street price of \$3500 or less.

Today, you can easily and cheaply pick up all of these features. But not all of them at once. Owing to artifical and largely pointless product differentiation among Apple, HP, and QMS. Apple lacks any bolt-on duplexing and decent manuals. HP has left off any SCSI hard disk support, which is crucial for all high speed and/or unattended BOD work. Despite another HP division desperately seeking new aps for their dense, tiny, and cheap SCSI hard drives. And QMS recently switched to fake PostScript. To date, fake PostScript has caused severe end user problems.

We *already* have price and quality parity with traditional volumes. My "Turing test" in which you cannot tell the difference on a bookstore shelf between a traditional and a BOD volume has gotten surpassed. Certainly the foremost leader in this area is David Seid of *Access Laser Press* in Phoenix who uses the new *Docutech* system from *Xerox* in synergy with his traditional printshop bindery and finishing operations. His pricing and turnaround in the 50 to 500 volume Book-on-demand area are unbeatable. Sadly, the

Docutech is not exactly a "pocket change" item.

Much of my own Book-on-demand work lately has been aimed at eliminating those unneeded page makeready and comm times wrongly associated with using PostScript. My typical file lengths usually end up in the 15K per fancy technical page range. They execute with *zero* makeready time at the full mechanical speed of the printer.

There's been lots of improvements in covers and binding options as well. The new *Pelsaer* system by *Unibind* seems nearly ideal. This is simply a "U" shaped hot glue channel with a pair of flyleaves. You can use any cover materials of any style with it. Yes, spline lettering is easily done. And several new 11 x 17 real Adobe PostScript printers are in the works that should ease wrap-around covers.

What I'd like to do for our next two columns is give you a rundown of the more important and more obscure BOD resources available today. One useful BOD resource is the *Book-on-demand* library shelf of *http://www.tinaja.com*. Among the nundreds of other useful library downloads, you should find BOOKDEMD.PDF gives you a detailed summary of where we are today. While SPEEDUP.PDF shows you the secrets of those zero makeready times.

Plus dozens of newer files.

I do offer a free Book-on-demand voice helpline and support network by way of my *Synergetics* you can call at (520) 428-4073.

Here's a sampler of some of the rest of the good guys that are in my *Book-on-demand Resource Kit...*

Access Laser Press

3502 West Earll Phoenix, AZ 85019 (602) 272-2525

A commercial Book-on-demand publisher who combines PostScript and Xerox Docutech with traditional bindery and finishing services. Offers outstanding price and delivery times on small quantity books.

Adobe Systems

1585 Charleston Rd Mountain View, CA 94039 (800) 833-6687

The source for genuine PostScript, Adobe also publishes the Illustrator and PhotoShop application packages. They have a useful developer program and also offer a Font and Function typography catalog.

Aldus

411 First Avenue South #200 Seattle, WA 98104 (800) 685-3614

Aldus Pagemaker is a very popular and important page layout aide. I personally prefer using raw PostScript for its higher quality, better control, shorter files, and faster printing. They also publish Aldus Magazinewhich is by far the highest circulation desktop pub.

American Printer

29 North Wacker Drive Chicago, IL 60606 (312) 726-2802

A free but stuffily old line print shop trade journal, mostly for mid-volume printshops.

American Safety Razor

Razor Blade Lane Verona, VA 24482 (703) 248-8000

They are really fixed for blades, up to and including some eighteen inchers used in the hog-to-bacon process. A good source for cutting and slitting ideas.

American Thermoplastic

622 Second Avenue Pittsburgh, PA 15219 (800) 245-6600

A typical supplier of quality menu covers.

Apple Computer

20525 Mariani Avenue Cupertino, CA 95014 (408) 996-1010

Genuine PostScript LaserWriter printers that outperform the HP machines. Device independently usable by any host computer. Their Photograde system makes highest quality laser photo halftones. Apple has several levels of developer support, starting with their free APDA service.

Atlas Steel Rule & Die

2000 Middlebury Street Elkhart, IN 46516 (800) 255-8786

The highest profile source for punching, perforating, and scoring dies. A steel rule die is basically strapping tape laser burned into a wood block. Simple ones cost \$300.

Badge-A-Minit

384 N 30th Road LaSalle, IL 61301 (815) 224-2090

Sells badgemaking supplies and tools, along with useful idea books. Not the cheapest, but easy to deal with.

Bennett LaserBrite

720 4th St SW Rochester, MN 55902 (507) 280-9101

The LaserBrite system uses toner to produce "raised ink" thermography! A chemical gets sprayed on to soften the toner. The usual thermography powder is dusted on and then heated using a high intensity desk lamp.

Black Lightning

Riddle Pond Road West Topsham, VT 05086 (800) BLACK99

Source for T-shirt toners.

Blanks/USA

2722 Fernbrook Lane North Minneapolis, MN 55447 (800) 328-7311

Supplies prescored business cards, tickets, tags, tents, Rolodex inserts, door hangers, and such. Reasonable prices. Sample packets cheaply available.

CP Bourg

73 Samuel Barnet Blvd. New Bedford, MA 02745 (508) 998-2171

A "me too" supplier of mid range perfect binders for the quick printing trade. Around \$4000.

Bove & Rhodes Reports

Box 1289 Gualala, CA 95444 (707) 884-4413

The best high end newsletter for PostScript and laser printing. Far more informative and less stuffy than the Seybold reports. Very expensive.

RR Bowker

1180 Avenue of the Americas New York, NY 10036 (212) 916-1600

This is where you go to get your ISBN International Standard Book Numbers. Cost is around \$150 for one hundred numbers. They also publish Books in Print and Uhlricht's Periodicals Dictionary.

HS Boyd

6915 East 14th Street Tulsa, OK 74112 (918) 835-9359

The "LithoPerf" and "LithoScore" people offer steel strips intended to attach to any offset printer to let you do on-press perforating, scoring, and cutting. The same products seem adaptable to off-press uses.

Midnight Engineering

Business Forms and Systems

401 Broad Street Philadelphia, PA 19108 (215) 238-5300

A sometimes free trade journal for the forms industry.

California Printers

Box 11766 Santa Ana, CA 92711 (714) 836-9653

A copycat clone of Horsetrader.

Supplies preperfed business cards in small quantities. At higher costs and less variety than Blanks USA.

Challenge Machinery

1810 E Industrial Park Drive Grand Haven, MI 49417 (800) 866-7800

The largest and oldest manufacturer of manual and powered paper cutters.

Coburn Corp

1650 Corporate Road Lakewood. NJ 08701 (201) 367-5511

Supplies unusual paper and plastic finishes such as prismatics, foils, holographics, and glow-in-the-darks.

Converting

301 Gibraltor Drive Morris Plains, NJ 07950 (201) 292-5100

A converting industry trade journal. I like Paper, Film, and Foil Converter a lot better.

Crane Typesetting

Box 487 Barnstable, MA 02630 (617) 362-3441

An ultra low cost, fast turnaround printer for bound galleys and other quick-and-dirty low volume books.

Die-O-Perf Inc

1721 East Pioneer Drive Irving, TX 75061 (800) 843-2807

All sorts of die cuts suitable for laser printing. Tickets, tags, coupons, door hangers, and similar stuff. I especially like their pre-perfed response mailers.

Cards Now

6401 Odana Road Madison, WI 53719 (800) 233/9767

> Stocks a stunning variety of plastic and paper board products for point-of-purchase displays, exhibits, architectural models, whatever.

Fotofoil/Miller Dial

Dominick Argenio

(800) 631-0039

DynaArt Designs

Fomebords

(312) 278-9200

3535 Stillmeadow Lane

circuit prototype production.

2211 North Elston Ave Chicago, IL 60614

Lancaster, CA 93536 (805) 943-4746

Box 651 Park Meadows Place

Offers laser printable offset printing plates.

A new water soluable toner transfer system that is ideal for decals, dialplates, and for direct toner method printed

West Patterson, NJ 07424

4400 N Temple City Blvd El Monte, CA 91734 (818) 444-4555

An alternate source for Metalphoto annodized aluminum photosensitive plates for dials, panels, or use in museum interpretive exhibits.

General Binding Corp.

1 GBC Plaza Northbrook, IL 60062 (708) 272-3700

An overpriced source for binding and laminating supplies. Does offer a wide variety and in-depth stocking.

GEnie

401 North Washington St Rockville. MD 20850 (800) 638-9636

Includes the PSRT RoundTable, which is the leading Book-on-demand online resource. Other GEnie boards of interest are MAC, IBM, DTP (for desktop publishing) and HOSB (for home office small business). Typical PSRT file downloads cost twenty one cents each. Base rate is \$5 per month and \$6 per library download hour.

Gerber Scientific

83 Gerber Road South Windsor, CT 06074 (203) 644-1551

Leading supplier of photoplotters and vinyl signcutting machines. The source of the "Gerber file" standard. Also stocks sign materials, flocks, and hot split plastisols.

March-April, 1993

Midnight Engineering

Goes Lithographing

42 West 61st Street Chicago, IL 60621 (312) 684-6700

Certificates, plain or fancy, in a wide variety of styles, sizes, and shapes. Some are stocked by Paper Plus.

Grantham/Polly-Stamp

418 Central Avenue NE East Grand Forks, MI 56721 (218) 773-0331

Offers a PostScript compatible rubber stamp system using liquid photopolymers.

Graphic Arts Monthly

249 West 17th Street New York City, NY 10011 (212) 463-6834

A fat and slick printing industry trade journal. Mid to high range, lots of ads, often free.

Graphic Arts Product News

29 North Wacker Drive Chicago, IL 60606 (312) 726-2802

Oversize free all-ads printshop trade journal that covers papers, prepress, press, bindery, and finishing materials and related supplies.

Hartco

1280 Glendale-Milford Road Cincinatti, OH 45215 (800) 543-1340

Source for masks and materials for glass etching.

Hewlett-Packard

Box 10301 Palo Alto, CA 94303 (415) 857-1501

The leading manufacturer of PostScript laser printers, with their LaserJet IV being the current machine to beat. Also has some duplex machines such as the IIID and the IIISI. Currently lacks photo halftone enhancements and SCSI hard disk support. HP also offers an excellent peripheral developers program with great tech support.

H-P Manuals

19310 Pruneridge Avenue Cupertino, CA 94014 (800) 752-0900

The best source for repair and maintenance manuals for Canon laser engines. These also apply to most mechanical parts of the Apple and QMS machines, for which "real" manuals are impossibly difficult to get. Costs are around \$120 each. Major parts also available.

High Volume Printing

Box 368 Northbrook, IL 60065 (312) 564-5940

What it says: A high end printer's trade journal.

HIX Corporation

1201 East 27th Street Pittsburg, KS 66762 (800) 835-0606

These folks are big into "fuzzy" heat transfer flocks.

Hoechst

Box 1400 Greer, SC 29652 (803) 879-5000

A large quantity source for hot stamp foils and other "Kroy Color" like materials. Around four cents a sheet.

Horse Trader

Box 11712 Santa Ana, CA 92711 (714) 921-3120

My favorite West Coast all-ads printer shopper.

Impressions

1515 Broadway New York, NY 10036 (212) 869-1300

The leading trade journal for the T-shirt and gimmie cap industry. Heat transfer toners are likely to show up here.

In-Plant Printer

Box 368 Northbrook, IL 60065 (312) 564-5940

A trade journal for inhouse printing operations.

InPlant Reproductions

401 North Broad Street Philadelphia, PA 19108 (215) 238-5300

Ditto.

Microcomputer pioneer and guru Don Lancaster is the author of 33 books and countless articles. Don maintains a US technical helpline you'll find at (520) 428-4073, besides offering all his own books, reprints and various services.

Don has a free new catalog crammed full of his latest insider secrets waiting for you. Your best calling times are 8-5 weekdays, Mountain Standard Time.

Don is also the webmaster of www.tinaja.com where a special area has been set aside for Midnight Engineering readers. You can also find Don at his Synergetics, Box 809, Thatcher, AZ 85552. Or email don@tinaja.com

new from DON LANCASTER

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your one-stop source for **POSTSCRIPT STUFF**

POSTSCRIPT REFERENCE MANUAL	The RED book. Your main encyclopedia for all PostScript commands. Level II info, EPS files, plus document structuring conventions. \$34.50	
POSTSCRIPT TUTORIAL AND COOKBOOK	The BLUE book. Adobe's classic introductory text on PostScript basics. Thorough examples and complete step-by-step instructions. \$22.50	
TYPE I FONT FORMAT	The BLACK book. Full details on structure and coding of Adobe Type I fonts. Create your own fonts. Shows eexec and font coding. \$16.50	
POSTSCRIPT BY EXAMPLE	The MAROON book. By Henry McGilton and Mary Campoine. Ideal self study. Beginner to intermediate level. 620 pages. \$29.50	
ACROBAT REFERENCE	The new PEWTER book. The secret insider's guide to Adobe Acobat, their new "paperless" and "fontless" publishing scheme. \$24.50	
POSTSCRIPT SECRETS	Don Lancaster's book/disk combo crammed full of free fonts, utilities, resources, more. For most any PS printer. Mac or PC format. \$29.50	
THE WHOLE WORKS	One each of everything important by all major PostScript authors. Includes all of the above and bunches more at a substantial savings. Books, software, video, and helpline. \$379.50	
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